

Accessories



AIRLESS PAINT SPRAYERS







HEAVY-DUTY
PRESSURE WASHERS



TEXTURE SPRAYERS



Airless Tip Selection

From state-of-the-art features to our color-coded tip handles, we make spray tips easier to use and select. Plus, we provide the technology to give you durable, reliable accessories that delivers a consistent spray pattern for a variety of materials.

- Patented diffuser allows atomization at lower pressures, reducing tip wear and extending tip life
- Pinned handle resists twisting and breakage
- Reversible for easy cleaning
- Liquid-honed for long life and double-tested to ensure accurate spray pattern and flow rate
- Highest-quality carbide tip produces longer useable life
- Color-coded handles for easy identification

ASM's color-coded tip handle and corresponding tip selection guide make it simple to select the right orifice and fan pattern for your painting application. Follow the steps below for easy tip selection.

Spray Tip Application Guide

- 1 Identify the surface you will be spraying
- 2 Choose your coating

Red — 200 Mesh, For Varnishes and Lacquers

S - Determine your spray pattern width [spraying 12 in (30.5 cm) from the surface] 4 - Follow chart to tip number Tip handles are color-coded by orifice (tip hole) size for easy identificatio									lesh, For sh, For Li sh, For H	eavy-Bo	and Sta	ains	#17 0	rifice is d	5 liameter	of openin	←	usand
Surface		Fan Width in nches	Grey	Red .011	Orange		Blue	Green	Purple .021	Brown .023	Black	Black	Black	Black .031	Black .035	Black .045	Black .061	Fi M Co
Wood Interiors,	Lacquer, Varnish, Shellac	2 in 4 in 6 in 8 in 10 in 12 in	309 409 509	211 311 411 511	413 513 613													
	Alkyd Stain, Alkyd Enamel,			211 311	213 313													

Mand Interiors		_z in																
Wood Interiors,	Lagarran	4 in	209	211														
	Lacquer,	6 in	309	311														
	Varnish,		409	411	412													=_
	Shellac	8 in			413													
		<u>10 in</u>	509	511	513													
		12 in	609		613													
	Alkyd Stain, Alkyd	4 in		211	213													
	Enamel,	6 in		311	313													
	Sanding Sealer	8 in		411	413	415												
	January Jearer			411														
Interior Walls,		<u>2 in</u>			113	115												
Ceilings, Drywall		4 in		211	213	215												
3 . ,	Latex, Vinyl, Acrylic	- 6 in			313	315												
	Latex, Villyi, Acrylic	8 in				415	417	419										
		10 in				515	517	519										
									634	622								
		12 in				615	617	619	621	623								
Roof		2 in			113	115												
Overhangs		4 in			213	215	217											
o . ciliangs	Primer, Enamel,	6 in				315	317	319										
	Latex, Acrylic	8 in				415	417	419										
	Latex, Acrylic																	
		<u>10 in</u>				515	517	519										
		12 in				615	617	619										
Masonry, Block,		6 in																
Stucco, Concrete	V. 1 0.1 B	8 in				415	417	419	421	423								
stucco, concrete	Vinyl, Oil Base,	10 in				515	517	519	521	523								
	Alkyd					313	317	319		623								
	•	12 in							621	623								
		16 in				615	617	619										
	Latex,	8 in					417	419	421	423								
		10 in					517	519	521	523								
	Acrylic	12 in					617	619	621	623								
	-						017	013	021	023		227						
		<u>6 in</u>										327						
	Smooth	8 in						419	421	423	425	427	429	431	435			
	Elastomeric	10 in						519	521	523	525	527		531	535			
	Elastomeric	12 in						619	621	623	625			631	635	645	661	
		16 in						0.5	UZ.	023	023			-03.	835	0.5		
						315									633			
Wood Exteriors,	Francisco	<u>6 in</u>																
Shingle Siding,	Exterior	8 in				415	417											
Shiplap	Stain	10 in				515	517	519										
Silipiap		12 in					617	617										
		6 in				315	0.7	0.7										
	Vinyl,						447	410	424		-					-		
	Acrylic,	8 in				415	417	419	421									
	Latex	10 in					517	519	521									
		12 in					617	619	621									
Open Joists		6 in				315	317	319	321									
Coiling Areas	Mil White	8 in				5.5	417	419	421									F
Ceiling Areas									F21									=
RIB Deck	High Build	<u>10 in</u>					517	519	521									
Ceilings		12 in						619	621									
<u> </u>		6 in				315	317											
	5 5 11	8 in				415	417	419	421	423	425							
	Dry Fall	10 in				717	517	519	521	523	525							
		10 111					21/	פוכ	221	323	1323							

621 623 625

Universal Reversible Spray Tips

- The Uni-Tip" is universal with major brands, including Titan", SprayTECH*, Graco* RAC* IV and RAC 5 and Airlessco*. Not compatible with Graco RAC X[™], ASM Super-Zip[™] or Zip-Tip[™].
- Best quality carbide tip means a superior spray pattern and a longer useable fan pattern life
- The color-coded handle makes it easy to identify the tip size on the job
- Each tip individually tested for consistent fan and orifice size
- One-piece Uni-Tip seal means fewer parts on hand
- Uni-Tip seal is compatible with the full range of paints and solvents
- Pinned Handle resists twisting and breakage
- Nib on handle for seal replacement Part # **69-XXX**

Striping Uni-Tip

How to Determine Spray Tip Size:

EXAMPLE:

#5 = 1/2 Fan Width or 2 x 5 = 10 Inch Fan

- Specifically manufactured to provide crisp, clean edges
- Available in all common striping tip sizes Part # 69xxxST

Fine-Finish Uni-Tip

- All the features of the Uni-Tip Plus, double orifice gives greater break-up of fine-finish materials
- Provides the finest atomization and a high-quality finish
- Up to 85% transfer efficiency Part # **69-FFXXX**

Uni-Tip Hand-Tight Base/Guard (Tip not included)

- Aluminum won't rust
- Virtually eliminates paint buildup and dripping
- Easy no-tools assembly
- Quickly change from horizontal to vertical spray pattern Part # **248200** "G" thread is 7/8" (22 mm) Part # **249303** "F" thread is 11/16" (17 mm)

Uni-Tip Seal

• Easily installs without tools! Part # **248228** (5-pack)



Standard Uni-Tips (69-XXX)

Fan Width	Grey	Red	Orange	Yellow	Blue	Green	Purple	Brown	Black						
in Inches	.009	.011	.013	.015	.017	.019	.021	.023	.025	.027	.029	.031	.035	.045	.061
2 in			113	115											
4 in	209	211	213	215	217	219	221								
6 in	309	311	313	315	317	319	321			327					
8 in	409	411	413	415	417	419	421	423	425	427	429	431	435		
10 in	509	511	513	515	517	519	521	523	525	527		531	535		
12 in	609		613	615	617	619	621	623	625			631	635	645	661
16 in													835		

Striping Uni-Tips (69XXXST)

Fan Width in Inches	Yellow .015	Blue .017	Green .019	Purple .021	Black .027
4 in	215	217			
6 in	315	317	319	321	327
8 in		417			
10 in		517			
12 in	615	617			

Fine Finish Uni-Tips (69-FFXXX)

Fan Width in Inches	Red .011	Orange .013	Yellow .015	Blue .017	Green .019
4 in	211	213	215		
6 in	311	313	315		
8 in	411	413	415		
10 in		513		517	
12 in					619

AIRLESS TIP SELECTION AIRLESS TIP SELECTION

Super-Zip

Reversible Spray Tips

- Liquid-honed and double-tested to ensure an accurate spray pattern
- Patented diffusion chamber for superior atomization
- Color-coded tip handles for easy selection
- Reversible to quickly clear tip clogs Part # **59-xxx**

Striping Super-Zips

- Specifically manufactured to provide crisp, clean edges
- Available in all common striping tip sizes (213, 215, 315, 217, 317, 417, 219, 319, 419, Part # 59xxxST 321, 421, 621, 323, 623, 625, 327, 627)

Fine-Finish Super-Zips

- Double orifice gives greater break-up of fine-finish materials
- Provides the finest atomization and a high-quality finish
- Up to 85% transfer efficiency Part # **59FFXX-XXX**

Super-Zip Hand-Tight Base/Guard

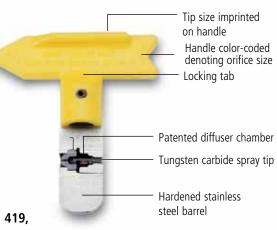
- Hand-Tight Base no tools required!
- Patented Cartridge Seal is compatible with all materials, will last through multiple tips and is spring-loaded for easy tip insertion and removal
- Patented safety tab design locks for safe tip reversing when unclogging tip
- Available to fit all makes of guns Part # **5901-F** Fits "F" thread size - 11/16 in (17 mm) Part # **5901-G** Fits "G" thread size - 7/8 in (22 mm)

Super-Zip Cartridge Seals

- Replace Cartridge Seals quickly, without tools
- No loose gaskets Part # **5907** Hand-Tight Cartridge Seal

Super-Zip Selection Guide

FAN	GREY	\ ~	RED	~	ORANGE	æ	YELLOW	~	BLUE	~	GREEN	~	PURPLE	R	BROWN	R	BLACK	~	BLACK	~	BLACK	~
WIDTH IN	.009	FILTER	.011	FILTER	.013	FILTE	.015	FILTER	.017	FILTER	.019	FILTER	.021	FILTE	.023	FILTE	.025	FILTER	.027	FILTER	.029	FILTER
INCHES	0.08	I≡	0.12	≡	0.17	☶	0.23	≡	0.30	≡	0.36	≡	0.46	≡	0.55	⊞	0.66	≡	0.77	≡	0.88	≡
2 in	•		111		113		115		117		119		121		•		•		•		•	
4 in	209		211		213		215		217		219		221		•		•		•		•	
6 in	309		311		313		315		317		319		321		323		325		327		•	
8 in	409		411		413		415		417		419		421		423		425		427		429	
10 in	•		511		513		515		517		519		521		523		525		527		529	
12 in	•		611		613		615		617		619		621		623		625		627		629	
14 in			٠		•		715		717		719		721		723		725		•		729	
16 in	•		•		813		815		817		819		821		823		•		827		829	Ш
18 in	•		•		•		915		917		•		921		•		925				•	
																				_		
FAN	BLACK	Π.	BLACK	T.	BLACK		BLACK		BLACK		BLACK		BLACK	<u> </u>	BLACK		BLACK		BLACK		BLACK	
FAN WIDTH	BLACK 031	TER	BLACK	TER	BLACK	TER	BLACK	TER	BLACK	TER	BLACK	TER	BLACK	TER	BLACK 047	TER	BLACK	TER	BLACK 051	TER	BLACK	TER
WIDTH IN	.031	FILTER	.033	FILTER	.035	FILTER	.039	FILTER	.041	FILTER	.043	FILTER	.045	FILTER	.047	FILTER	.049	FILTER	.051	FILTER	.053	FILTER
WIDTH IN INCHES	.031 1.02	FILTER	.033 1.16	FILTER	.035 1.31	FILTER	.039 1.62	FILTER	.041 1.79	FILTER	.043 1.98	FILTER	.045 2.16	FILTER	.047 2.36	FILTER	.049 2.57	FILTER	.051 2.81	FILTER	.053 3.00	FILTER
WIDTH IN INCHES 2 in	.031 1.02	FILTER	.033 1.16	FILTER	.035 1.31	FILTER	.039 1.62 •	FILTER	.041 1.79 •	FILTER	.043 1.98	FILTER	.045 2.16 •	FILTER	.047 2.36	FILTER	.049 2.57 •	FILTER	.051 2.81	FILTER	.053 3.00	FILTER
WIDTH IN INCHES 2 in 4 in	.031 1.02	FILTER	.033 1.16	FILTER	.035 1.31 •	FILTER	.039 1.62 •	FILTER	.041 1.79 •	FILTER	.043 1.98 •	FILTER	.045 2.16 •	FILTER	.047 2.36 •	FILTER	.049 2.57 •	FILTER	.051 2.81 •	FILTER	.053 3.00 •	FILTER
WIDTH IN INCHES 2 in 4 in 6 in	.031 1.02 • • 331	FILTER	.033 1.16 • •	FILTER	.035 1.31 • • 335	FILTER	.039 1.62 • • 339	FILTER	.041 1.79 •	FILTER	.043 1.98 •	FILTER	.045 2.16	FILTER	.047 2.36	FILTER	.049 2.57	FILTER	.051 2.81	FILTER	.053	FILTER
WIDTH IN INCHES 2 in 4 in 6 in	.031 1.02 • • 331 431	FILTER	.033 1.16 • • 333 433	FILTER	.035 1.31 • • 335 435	FILTER	.039 1.62 • • 339 439	FILTER	.041 1.79 • • 441	FILTER	.043 1.98 • • 443	FILTER	.045 2.16 • • 445	FILTER	.047 2.36 • • 447	FILTER	.049 2.57 • • 449	FILTER	.051 2.81 • • 451	FILTER	.053 3.00 • • 453	FILTER
WIDTH IN INCHES 2 in 4 in 6 in 8 in 10 in	.031 1.02 • • 331 431 531	FILTER	.033 1.16 • • 333 433 533	FILTER	.035 1.31 • • 335 435 535	FILTER	.039 1.62 • • 339 439 539	FILTER	.041 1.79 • • • 441 541	FILTER	.043 1.98 • • 443 543	FILTER	.045 2.16 • • 445 545	FILTER	.047 2.36 • • 447 547	FILTER	.049 2.57 • • 449 549	FILTER	.051 2.81 • • 451 551	FILTER	.053 3.00 • • 453 553	FILTER
WIDTH IN INCHES 2 in 4 in 6 in 8 in 10 in	.031 1.02 • • 331 431 531 631	FILTER	.033 1.16 • • 333 433 533 633	FILTER	.035 1.31 • • 335 435 535 635	FILTER	.039 1.62 • • 339 439 539 639	FILTER	.041 1.79 • • 441 541 641	FILTER	.043 1.98 • • 443 543 643	FILTER	.045 2.16 • • 445 545 645	FILTER	.047 2.36 • • 447 547 647	FILTER	.049 2.57 • • 449 549 649	FILTER	.051 2.81 • • 451 551 651	FILTER	.053 3.00 • • 453 553 653	FILTER
WIDTH IN INCHES 2 in 4 in 6 in 8 in 10 in	.031 1.02 • • 331 431 531	FILTER	.033 1.16 • • 333 433 533	FILTER	.035 1.31 • • 335 435 535	FILTER	.039 1.62 • • 339 439 539	FILTER	.041 1.79 • • • 441 541	FILTER	.043 1.98 • • 443 543	FILTER	.045 2.16 • • 445 545	FILTER	.047 2.36 • • 447 547	FILTER	.049 2.57 • • 449 549	FILTER	.051 2.81 • • 451 551	FILTER	.053 3.00 • • 453 553	FILTER

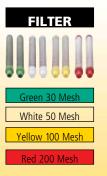


Fine-Finish Super Zips													
09	111	211	311	411	511	611	711						
11	113	213	313	413	513	613	713						
13	115	215	315	415	515	615	715						
15	117	217	317	417	517	617	717						
17	119	219	319	419	519	619	719						
19	121	221	321	421	521	621							



REFERENCE

- COLOR - ORIFICE SIZE -- GPM / FLOW



Flat Tip Systems Standard Flat Tips

• Flat Tips are universal and fit all makes of Flat Tip Bases Part # **90-xxx**



Flat Tip Base/Guard

- Flat Tip Bases are universal and are available to fit all makes of guns
- Accommodates Flat Tip-n-Gasket (93-xxx) and Standard Flat Tips (90-xxx)

Fits "F" thread size - 11/16 in (17 mm) Part # **420-F** Part # **420-G** Fits "G" thread size - 7/8 in (22 mm)

• Separate tip gasket available in tubes of eight (8)

Part # **401-8**

Flat Tip Selection Guide

					J \		·uc												REFERENCE
FAN WIDTH IN INCHES	.007 0.04	FILTER	.009 0.08	FILTER	.011 0.12	FILTER	.013 0.17	FILTER	.015 0.23	FILTER	.017 0.30	FILTER	.019 0.36	FILTER	.021 0.46	FILTER	.023 0.55	FILTER	ORIFICE SIZE GPM / FLOW
2 in	•		109		111		113		115		•		119		121		•		
4 in	207		209		211		213		215		217		219		221		223		
6 in	307		309		311		313		315		317		319		321		323		
8 in	407		409		411		413		415		417		419		421		423		
10 in	•		509		511		513		515		517		519		521		523		
12 in	•		609		611		613		615		617		619		621		623		
14 in	•		•		•		•		715		717		719		721		723		
16 in	•		•		•		813		815		817		819		821		823		
18 in	•		•		•		•		•		917		•		921		•		

Fan Width In Inches	.025 0.66	FILTER	.027 0.77	FILTER	.029 0.88	FILTER	.031 1.02	FILTER	.033 1.16	FILTER	.035 1.31
2 in	•		•		•		٠		•		•
4 in	•		227		•		•		•		235
6 in	325		327		•		331		•		•
8 in	425		427		429		431		433		435
10 in	525		527		529		531		533		535
12 in	625		627		629		631		633		635
14 in	725		•		729		٠		٠		735
16 in	٠		827		829		831		833		835
18 in	925		•		•		•		•		935

FAN WIDTH IN INCHES	FILTER	.039 1.62	FILTER	.043 1.98	FILTER	.045 2.16	FILTER	.051 2.81	FILTER	.055 3.17	FILTER
2 in		•		•		•		•		•	
4 in		•		•		•		•		•	
6 in		•		•		•		•		•	
8 in		439		•		•		451		•	
10 in		•		543		•		•		•	
12 in		•		•		645		•		655	
14 in		•		•		•		•		•	
16 in		٠		•		•		•		•	
18 in		•		•		•		•		•	





THREAD SIZE ON DIFFUSER "F" = 11/16 "G" = 7/8

Guns

500 Series Professional Airless Spray Gun

The ASM 500 Contractor Gun is new and designed for durability, spraying performance and a long life (Includes 517 Uni-Tip and Guard)

- Lightweight gun with easy trigger pull
- Heavy-duty swivel allows easy gun movement
- Split handle for easy filter removal
- Available "G" thread only
- Maximum working pressure 3600 psi (24.8 MPa, 248 bar) Part # 289316 2-Finger Gun with Uni-Tip

Part # 288681 4-Finger Gun with Uni-Tip

Repair Kit # **288817**

400 Series Professional Airless Spray Gun

- Improved! Life of the 400 Series gun before repair is equal to or better than that of competitive guns (Includes 517 Uni-Tip and Guard)
- Heavy-duty swivel allows easy gun movement
- Anodized body resists corrosion
- Split handle for easy access to filter
- Available with "F" and "G" diffusers to match all systems
- Maximum working pressure 3600 psi (24.8 MPa, 248 bar)

Part # **248240** 2-Finger Gun with Uni-Tip ("G" thread only)

Part # 456-SF, 456-SG 2-Finger Gun with Super-Zip

Part # **248239** 4-Finger Gun with Uni-Tip ("G" thread only)

Part # 451-SF, 451-SG 4-Finger Gun with Super-Zip

Repair Kit # **4427-F**, **4427-G**

300 Series Professional Airless Spray Gun

- Improved! New needle design for reduced spitting and long life (Includes 517 Uni-Tip and Guard)
- Available with "F" and "G" diffusers to match all systems
- Maximum working pressure 3600 psi (24.8 MPa, 248 bar)

Part # 248238 2-Finger Gun with Uni-Tip ("G" thread only)

Part # **356-SF**, **356-SG** 2-Finger Gun with Super-Zip Tip

Part # 248237 4-Finger Gun with Uni-Tip ("G" thread only)

Part # 351-SF, 351-SG 4-Finger Gun with Super-Zip Tip

Repair Kit # 3027-F, 3027-G

200 Series Airless Spray Gun

- Easy-access in-handle paint filter reduces tip clogging and improves finish (Includes 515 Uni-Tip and Guard)
- Comfortable 4-Finger Trigger
- Ideal for small projects
- Maximum working pressure 3600 psi (24.8 MPa, 248 bar)

Part # **251-U** 4-Finger Gun with Uni-Tip

Part # 251-SG 4-Finger Gun with Super-Zip Tip

Not repairable

Combo Gun

- Well-balanced, lightweight, comfortable handle and trigger
- In-handle gun filter and internal trigger lock
- Add a Mini Pole or Maxi Pole for extra reach

Part # 248241 with 517 Uni-Tip and Uni-Tip Hand-Tight Base ("G" thread only)

Part # 6700-SF, 6700-SG with 517 Super-Zip and Super-Zip Hand-Tight Base

Repair Kit # **6727-F**, **6727-G**











Hose

Airless Hose

- 3300 psi (22.7 MPa, 227 bar) rating
- Swivel couplers and spring guards on both ends
- Can be coupled with other airless hose
- Female fitting ends.

Part # **HSE1450** 1/4 in (6.4 mm) x 50 ft (15 m)

Part # **HSE3850** 3/8 in (9.5 mm) x 50 ft (15 m)

Part # **245449** 1/4 in (6.4 mm) x 25 ft (7.5 m)

Whip Hose

• Whip Hoses add flexibility and reduce operator fatigue Part # **HSE3163** 3 ft (0.9 m) x 3/16 in (4.8 mm) (MXF) Part # **HSE3165** 5 ft (1.5 m) x 3/16 in (4.8 mm) (MXF)

Gun Hose Kits

- 500 Series Contractor Gun with Uni-Tip, Hand-Tight Base and 1/4 in (6.4 mm) x 50 ft (15 m) Airless Hose ("G" thread only)
- Part # **256244** (4-Finger)
- Part # **256245** (2-Finger)
- 400 Series Professional Gun with Uni-Tip, Uni-Tip Hand-Tight Base and 1/4 in (6.4 mm) x 50 ft (15 m) Airless Hose
- Part # **248249** ("G" thread only) (4-Finger)
- Part # 248250 ("G" thread only) (2-Finger)
- 400 Series Professional Gun with Super-Zip, Hand-Tight Base and 1/4 in (6.4 mm) x 50 ft (15 m) Airless Hose
- Part # **451-SHF** ("F" thread), **451-SHG** ("G" thread) (4-Finger) Part # **456-SHF** ("F" thread), **456-SHG** ("G" thread) (2-Finger)
- 300 Series Contractor Gun with Super-Zip, Hand-Tight Base
- and 1/4 in (6.4 mm) x 50 ft (15 m) Airless Hose
- Part # **351-SHF** ("F" thread), Part # **351-SHG** ("G" thread) (4-Finger) Part # **356-SHF** ("F" thread), Part # **356-SHG** ("G" thread) (2-Finger)

Gun and Hose Connectors

Part # **4410** 3/8 in (npt) x 3/8 in (npt) MBE

- Part # **4413** 1/4 in (npt) x 1/4 in (npt) Hex Nipple MBE
- Part # **4414** 1/4 in (npt) x 3/8 in (npt) MBE
- Part # **162485** 3/8 in (npt) x 3/8 in (npsm) MBE
- Part # 239663 1/4 in (npt)(M) x 1/4 in (npsm)(F) Swivel

Hose Cover

• 4 mil poly protects your airless hose from paint and abrasion damage. Comes in 1000 ft roll with perforations each 50 ft Part # 865696 ASM Hose Cover Roll



















POLES, ROLLERS, REPAIR KITS

POLES, ROLLERS, REPAIR KITS

Mini Poles

3400 Series

12 in (30.5 cm)

18 in (45.7 cm)

12 in (30.5 cm)

18 in (45.7 cm)

• Durable stainless steel construction for rust resistance

With Uni-Tip Hand-Tight Base ("G" thread only)

Part # 248234

Part # 248235

Part # **3412-SF**

Part # **3418-SF**

24 in (61.0 cm) Part # **3424-SF** Part # **3424-SG**

• Hand-Tight system allows for easy attachment to gun, without tools

• Two or more poles can be combined for extended reach

- Available in 4 lengths and "F" and "G" thread sizes to fit all guns
- For spraying ceilings, overhangs, floors, and decks

3500 Series*(with Anglehead)

With Uni-Tip Hand-Tight Base ("G" thread only)

With Super-Zip	Hand-Tight Base	
24 in (61.0 cm)	Part # 255261	
18 in (45.7 cm)	Part # 255260	Mini Pole
12 in (30.5 cm)	Part # 255259	3500 Series
6 in (15.2 cm)	Part # 255258	A

- 1	\/\/ith	Super-Zip	Н
- 1	****	Jupei Lip	• • • • •
_		/ \	

6 in (15.2 cm)	Part # 3506-SF	Part # 3506-SG
12 in (30.5 cm)	Part # 3512-SF	Part # 3512-SG
18 in (45.7 cm)	Part # 3518-SF	Part # 3518-SG
24 in (61.0 cm)	Part # 3524-SF	Part # 3524-SG

With Flat Tip Base Wrench Tight

atp De	.50	
6 in (15.2 cm)	Part # 2506-F	Part # 2506-G
12 in (30.5 cm)	Part # 2512-F	Part # 2512-G
18 in (45.7 cm)	Part # 2518-F	Part # 2518-G
24 in (61.0 cm)	Part # 2524-F	Part # 2524-G

With Flat Tip Base Wrench Tight 6 in (15.2 cm) Part # **2406-F**

6 in (15.2 cm) Part # **248233**

24 in (61.0 cm) Part # **248236**

With Super-Zip Hand-Tight Base

6 in (15.2 cm) Part # **3406-SF**

. , . ,		
12 in (30.5 cm)	Part # 2412-F	Part # 2412-G
18 in (45.7 cm)	Part # 2418-F	Part # 2418-G
24 in (61.0 cm)	Part # 2/12/1-F	Part # 2424-G

Maxi Poles

Hand-Tight Maxi Poles accept Hand-Tight adapters and an additional Maxi Pole or Mini Pole for 12 ft maximum length.

3400 Series

Part # **3406-SG**

Part # 3412-SG

Part # 3418-SG

Part # 2406-G

Mini Pole

- Includes Anglehead™ to adjust spray angle
- Available in "F" and "G" thread sizes to fit all guns

- Available III I	and d ti	ileau sizes to iit aii	i guiis
With Uni-Tip Hand	-Tight Base	e ("G" thread only)	With Super-Zip Hand-Tight Base

Part # 248242 2 ft (60.9 cm)
Part # 248243 3 ft (91.4 cm)
Part # 248244 4 ft (121.9 cm)
Part # 248245 6 ft (182.9 cm)

Part # **248245** 6 ft (182.9 cm) Part # **248246** 9 ft (274.2 cm)

Part # **3430-G**, **3430-F** Connect two poles

With Flat Tip Base

Part # **7402-SF**, **7402-SG** 2 ft (60.9 cm) Part # **7302-F**, **7302-G** 2 ft (60.9 cm) Part # **7403-SF**, **7403-SG** 3 ft (91.4 cm) Part # **7303-F**, **7303-G** 3 ft (91.4 cm) Part # **7404-SF**, **7404-SG** 4 ft (121.9 cm) Part # **7304-F**, **7304-G** 4 ft (121.9 cm) Part # **7406-SF**, **7406-SG** 6 ft (182.9 cm) Part # **7306-F, 7306-G** 6 ft (182.9 cm) Part # **7409-SF**, **7409-SG** 9 ft (274.2 cm)

Part # **233951** Pole Gasket (1)

AngleHead

- In-line AngleHead Swivel provides accurate spraying at any height or angle
- Swivels to 90° (shown) for easy spraying of challenging areas
- Tip not included

Part # **7506A** ("F" thread) no base included

Part # 7506AG ("G" thread) no base included

Part # 248247 with Uni-Tip Hand-Tight Base ("G" thread only)

Part # **7506-SF** with Super-Zip Hand-Tight Base

Part # **7506-SG** with Super-Zip Hand-Tight Base

Part # **7551-G** Pole to Gun Adapter, Hand-Tight

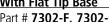
Part # **7551-F** Pole to Gun Adapter, Hand-Tight

Part # 87500G With Flat Tip Guard, Wrench-Tight

Part # **87500F** With Flat Tip Guard, Wrench-Tight

Part # **7556-G** Pole Gun Adapter, Wrench-Tight

Part # **7556-F** Pole Gun Adapter, Wrench-Tight



Part # **7309-F, 7309-G** 9 ft (274.2 cm)

Maxi Pole



0° to 90° (90° Shown)

Zip-Roll™ Pressure Roller

The Zip-Roll pressure roller accessory attaches and is fed paint from your airless pump allowing you to use your system to roll in areas where spraying is not practical. Provides smooth, continuous delivery of paint to all types of surfaces. Just trigger gun to release paint to roller. Pressure rolling is 4 times faster than standard rolling!

- Extends reach no need for a ladder
- Chrome-plated stainless steel frame provides rust resistance and eliminates streaking
- Hand-Tight system for easy assembly no tools required

Zip-Roll Pressure Roller

(Includes Combo Gun)	3 ft	6 ft
Wrench-Tight with Flat Guard	Part # 970309(F)	Part # 970609(F)
Wrench-Tight with Flat Guard	Part # 970309(G)	Part # 970609(G)
Hand-Tight with Zip Guard	Part # 980309(F)	Part # 980609(F)
Hand-Tight with Zip Guard	Part # 980309(G)	Part # 980609(G)
Hand-Tight with Super Zip Guard	Part # 980309(SG)	Part # 980609(SG)
Hand-Tight with Super Zip Guard	Part # 980309(SF)	Part # 980609(SF)
Zip-Roll Frame only	Part # 244278	



45° Swivel Fitting Kit

To be used between the gun and Heavy-Duty Extension for pressure rolling. ("G" to "G" thread) Kit Includes (239531, 166969, 114049) Part # 239531

Gun Filters – 2-Pack

• Stainless Steel Mesh to eliminate rust 200 Series

Part # 248677 60 Mesh & 100 Mesh (1 ea.)

300, 400, 500 Series and Combo Gun Part # **4435-2** Extra Fine 200 Mesh Red for Varnishes and Lacquers

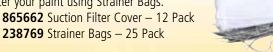
Part # 4434-2 Fine 100 Mesh Yellow for Enamels and Stains

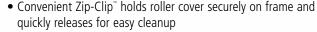
Part # 4433-2 Medium 50 Mesh White for Latex Paints

Part # 4436-2 Coarse 30 Mesh Green for Heavy-bodied Paints

Paint Strainers

Pre-filter your paint using Strainer Bags. Part # **865662** Suction Filter Cover – 12 Pack Part # **238769** Strainer Bags — 25 Pack





• Few parts for quicker cleaning time

Zip-Roll Pressure Roller

Attaches to gun that comes with units. Includes: 45° "G" thread gun adapter, 24 in. (61 cm) extension, 9 in (23 cm) roller frame & 1/2 in (13 cm) nap cover

Part # 287713



Zip-Roll Pressure Roller Covers

High-quality, all-purpose Pressure Roller Covers, Available in a variety of Naps. (Must be ordered in multiples of 6) Part # **7721** Smooth Surfaces – 9 in x 3/8 in (23 cm x .95 cm)

Part # **7722** Semi-Smooth Surfaces – 9 in x 1/2 in (23 cm x 1.27 cm)

Part # **7723** Medium Surfaces – 9 in x 3/4 in (23 cm x 1.90 cm)

Part # **7724** Rough Surfaces – 9 in x 1 1/4 in (23 cm x 3.18 cm)



Ouick Flush

- The only clean water flushing system
- Cuts Sprayer clean-up time in half!
- Connects to standard garden hose to backflush sprayer through gun
- Includes "F" Adapter to work with all brands of gun Part # **865681** (Spray gun not included)

Gun Repair Kits

• Includes Ball Valve Plunger, Assembly and Diffuser.

Part # 288817 500 Gun repair kit

Part # **4427-F, 4427-G** 400 Series Gun

Part # **3027-F**, **3027-G** 300 Series gun

Part # **6727-F**, **6727-G** Combo Gun

Note: 400 Series Gun Repair Kits may be used in 300 Series Guns

"F" to "G" Adapter

 Converts 11/16 in (17 mm) "F" Thread to 7/8 in (22 mm) "G" Thread Part # 248248





TEXTURE ACCESSORIES FLUIDS

ASM Professional Hopper Gun

Sprays acoustics, drywall mud, waterproofing material, pool deck sealant, stucco, and most gravity-fed materials. Angled 1-1/2 gallon (5.7 L) hopper allows more material capacity for longer spraying before refills!

Zip-Tex[™] 650 Gun

Part # **288906** Gun only **Zip-Tex 750, 900 and 1000**Part # **288905** Gun only

Part # **246409** Gun including Hopper





Spray Nozzles

Part # **234153** Beige, 4 mm — Fine Finish, Orange Peel

White, 6 mm — Orange Peel, Fine Splatter

Gray, 8 mm — Splatter, Small to Medium Knockdown

Black, 12 mm — Acoustics, Large Knockdown, Popcorn

Replacement Parts

Part # **234149** 25 ft (7.6 m) Material/Air Hose

(Zip-Tex 750, 900 & 1000)

Part # **288622** 20 ft Material/Air Hose Kit for Zip-Tex 650

Part # **15C090** Viscosity Ball — All Machines
Part # **234156** RotoFlex Replacement Pump Hose

(Zip-Tex 750 & 1000 only) Recommended replacement after 2000-2500 gallons (7571-9463 L) of gypsum-based material

Part # 288623 RotoFlex II Replacement Pump Hose

(Zip-Tex 650 & 900 only)

Part # 234159 Gun Repair Kit (All guns except 288906 Gun)

Part # **258000** Gun Repair Kit for 288906 Gun
Part # **234162** Material Hose Plug and Hopper Gun

Attachment Plug

Part # 234188 Hopper Clamp

Fluids ASM fluids

ASM fluids and protectants keep your equipment in top performing condition. ASM fluids are approved for use in all airless pumps.

Pump Life™

- Protects pump from corrosion and rust during shortand long-term storage
- Lubricates and cleans to help stop sticking valve seats
- Freeze proof to -30° F (-34° C)

Part # **245650** (8 oz, 237 ml; 48 per case)

245423 (32 oz, 946 ml; Available in multiples of 6)

Packing Seal®

- Prevents coating material from adhering to the pump's piston rod
- Prolongs pump packing life in all brands of piston pumps
 Part # 245427 (8 oz, 237 ml; Available in multiples of 6)
 Part # 245428 (32 oz, 946 ml; Available in multiples of 12)

Hydraulic Fluid

- Non-foaming formula
- Resists emulsifying and chemical breakdown Part # 245425 (32 oz, 946 ml; Available in multiples of 12)

Starter Kit

• For lubrication and protection
Part # **245651** (8 oz, 237 ml; Pump Life) (4 oz, 119 ml; Packing Seal)

STAY CLEAN™

• Spray protectant for machine to prevent paint from sticking to it. Keeps your sprayer looking new for years!

Part # **865705** (14 oz, 379 grams) case of 12 cans

MagiCLEAN™

Safely removes paint from sprayers hose, tips and guns
 Part # 865657 (Starter kit with 3 gal. MagiCLEAN, strainer basket
 and residue tray)

Part # 865656 Refill bottle for starter kit

Part # **865655** Case of 12-8 oz jars for cleaning tips, guards and gun filters

Pump Conditioner

• Should be used on piston pumps between uses to prevent paint from drying on the piston & causing packing wear

Part # **865712** Display of 48 - 1 oz bottles

Part # **865714** (1 Quart; .951) bottle – case of 12

Part # **865715** (1 Gallon; 3.78 l) bottle – case of 4

Case quantity: 12 on quarts, 4 on gallons

PRESSURE WASHER ACCESSORIES

Standard Nozzles (2525)(2730)

Part # **244768** - Includes: 0°, 15°, 25°, 40°

Part # **805634** - Includes: Chemical Injector Nozzle

Part # **805535** - 0° Red

Part # **805536** - 15° Yellow

Part # **805537** - 25° Green Part # **805538** - 40° White



Standard Nozzle (3030)

Part # **244769** - Includes: 0°, 15°, 25°, 40°

Part # **805634** - Includes: Chemical Injector Nozzle

Part # **805539** - 0° Red

Part # **805540** - 15° Yellow

Part # **805541** - 25° Green Part # **805542** - 40° White

Rotating Nozzle

Part # 198012

Oscillating Nozzle (Not Shown)

Part # 198013



High Pressure Non-Marking Hose

3/8 in x 50 ft (10 mm x 15 m), 3000 psi (21.0 MPa, 210 bar) Part # **245416** for 2730/3030

3/8 in x 30 ft (10 mm x 8 m), 3000 psi (21.0 MPa, 210 bar) Part # **118125** for 2525

Guns

Part # **244784**

Gun with vented composite wand handle and quick-connect fittings, 5000 psi (344 bar, 34.4 MPa) max. working pressure

Part # **246674** for use with 2525 only Gun only

Part # **118124** Gun Extension for 2525







ASM CUSTOMER SERVICE

20500 David Koch Ave. Rogers, MN 55374 Phone: 800-854-4025 Fax: 800-228-5104

WARRANTY

ASM warrants its products to be free of defects in material and workmanship for one year. See operation manual for complete warranty information.

ASM AUTHORIZED SERVICE AGENCIES

Call 1-800-854-4025 or see our website for the nearest ASM Authorized Service Agency.

VISIT US ON THE WEB FOR PROMOTIONS, PRODUCT UPDATES, MANUALS, SERVICE CENTERS AND GENERAL INFORMATION.

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